

Date: Thursday, 2/8/2007 12:05:07 PM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACEMENT WINDOW
Job Number : 30683	
Estimate Number : 11064	
P.O. Number : N/A	Part Number : D2942
This Issue : 2/8/2007 S.O. No. : N/A	Drawing Number : D2942 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 25510	Material : N/A
Written By : <u>JA 01.02.08</u>	Due Date : 2/28/2007 Qty: 20 Um: Each
Checked & Approved By : <u>JA 01.02.08</u>	
Comment : Est. D 01.06.05 New process EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2958	Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Window

Pick:

Qty	Part Number	Description	Batch
1	D2958	Window	B30698

2.0	D2956	Window Frame
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Window Frame

Pick:

Qty	Part Number	Description	Batch
1	D2956	Window Frame	B23507

3.0	D2126	Seal
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Comment: Qty.: 5.6250 f(s)/Unit Total : 112.5000 f(s)  
Seal

Pick:

Qty	Part Number	Description	Batch
1	D2126 (67.0")	Seal	B27452

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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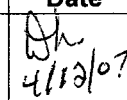
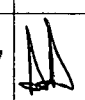


Comment: SMALL & MEDIUM FAB RESOURCE 1  
Assemble as per Dwg D2942

SB 07/03/29 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/04/13

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/04/13	4.0	Lets of small indentation from dirty mould. (Scratches)	 05/04/13	Scrap 2 pieces. Scrap only window and restock frame and rubber	 4/13/07	 07/04/13	 05/04/13	 07/04/13

NOTE: Date & initial all entries

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Drawing Name: REPLACEMENT WINDOW

Job Number: 30683

Part Number: D2942

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



PTD

Comment: INSPECT WORK TO CURRENT STEP

07/04/13

18

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/04/13 18

7.0

QC21

FINAL INSPECTION/W/O RELEASE



18

Comment: FINAL INSPECTION/W/O RELEASE

07/04/16

Job Completion



07-04-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

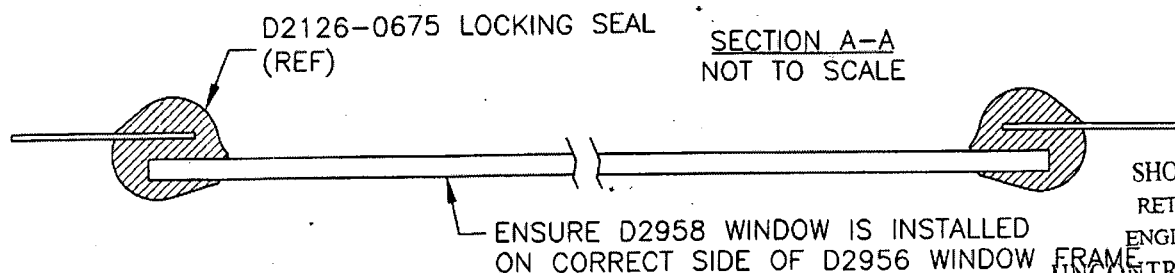
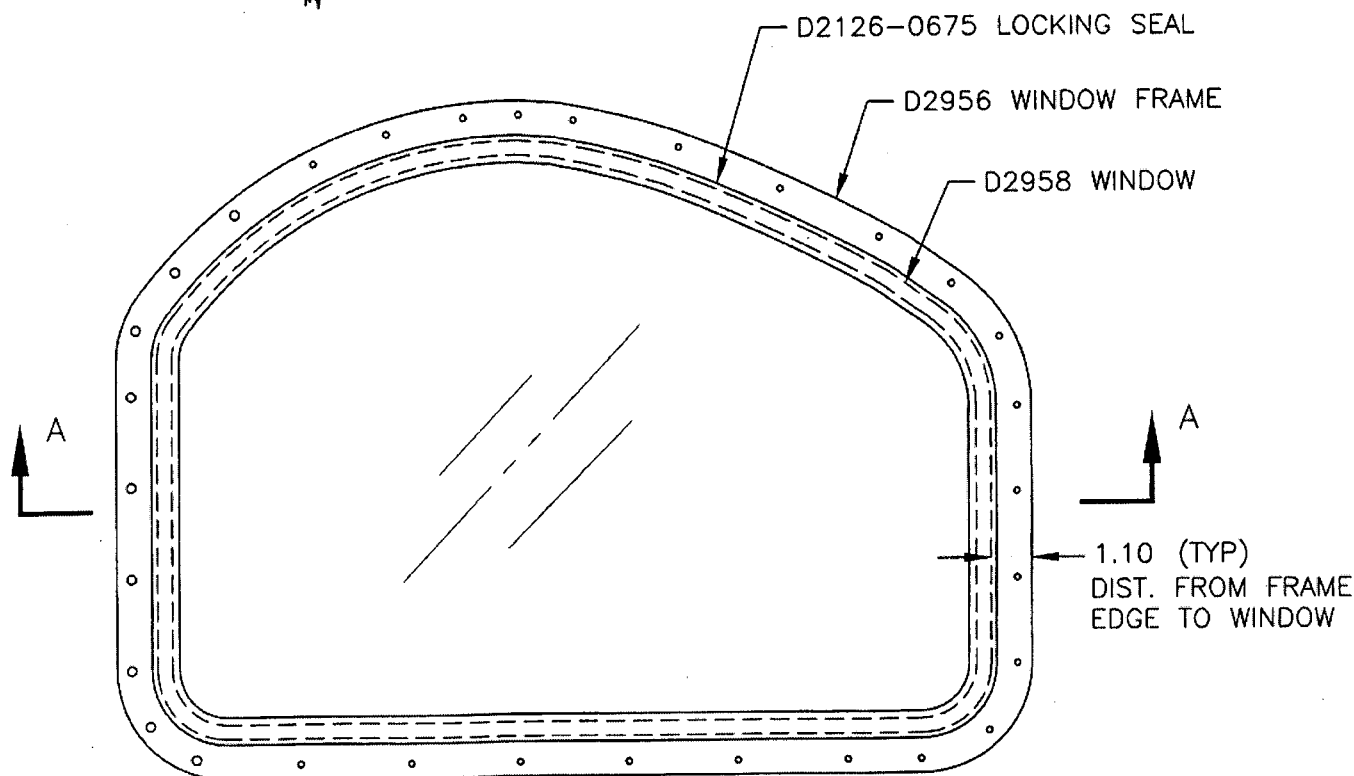
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE	01.05.31			TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20			NEW ISSUE	
B	00.02.23			CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31			WINDOW NOW INSTALLED WITH SEAL	

RELEASED  
01.06.05 #



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WORK ORDER  
NO. 30683

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